

Work Order ID 117558

117558

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April-25-14 10:30:42 AM

Item ID: D5049-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Face Plate

Start Date: 4/25/14 Start Qty: 30.00

30

Cust Item ID:

Required Date: 5/06/14 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5049	A								

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

CUT AS PER DWG

6061-040"

DWG REV: A
PROG REV: A

DEBURR

33 0 Jm14-04-28

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

33 0 Jm14-04-28

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0.00

33

CL 14/04/30 33

14/10/2 (33)

Picklist Print

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Page 1

Work Order ID: 117558

117558

Parent Item: D5049-1

D5049-1

Parent Item Name: Face Plate

Start Date: 4/25/14

Required Date: 5/06/14

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP REV:A 14.04.09 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.040

Purchased

No

sf

215.5000

(5)

M6061T6S 040

**

Jm14-04-28

6061-T6 .040 Sheet

Location

Loc Qty

Loc Code

MAT021

215.5

m126350

48.8

m126981

77.91

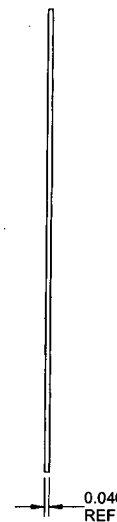
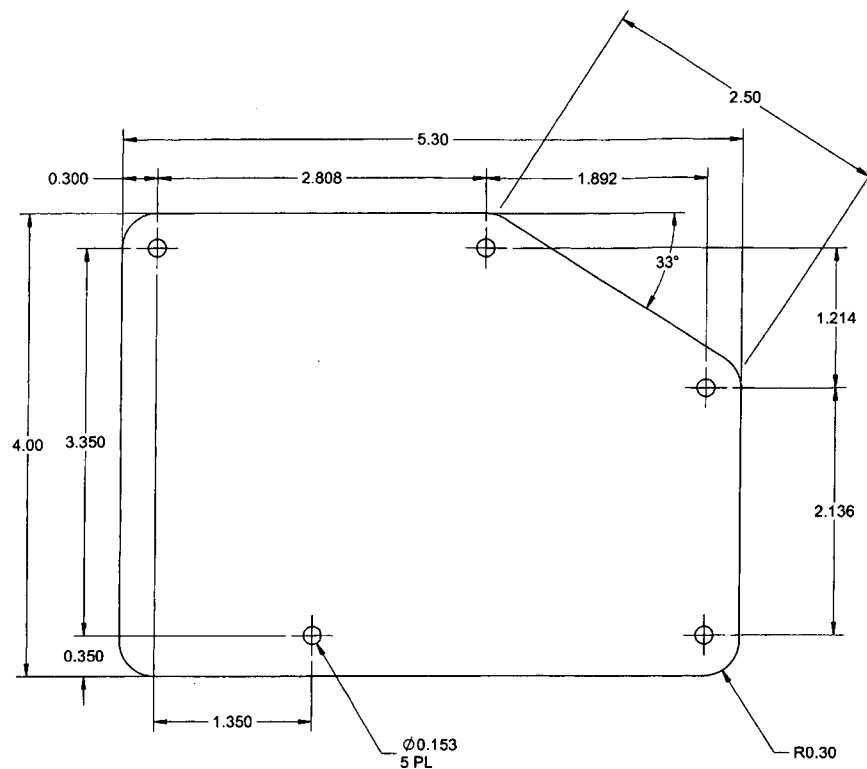
m128422

88.79

128422

~~127558~~

~~127558~~



W/6 117588

RELEASED
2014-04-04

D5049-1 FACE PLATE

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.040
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.08 lbs

APPROVED

A		NEW ISSUE		VS	14.01.27
REV.	DESCRIPTION			BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. KENT, WA			
DRAWN	VS				
CHECKED	DC	DRAWING NO.	REV. A		
MFG. APPR.	JLM	D5049	SHEET 1 OF 1		
APPROVED	HS	TITLE	SCALE		
DE APPR.	DS	FACE PLATE	NTS		
DATE	COPYRIGHT © 2014 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.				



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63016

Date: 02-May-14

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To


DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
1 lot	Part: ASST 4 PCS D5046-041 (6.25) 3 PCS D5046-047 (6.25) 8 PCS D5046-041 (6.25) 33 PCS D5049-1 (3.25) BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 PRICE IS PER PIECE Job: 20140254	Rev:	Line:
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE : <u>2/5/14</u>			
CERTIFIED SIGNATURE : <u></u>			
RECEIVER SIGNATURE : _____			